

# AVIENT SPECIALTY INKS

## INFINITE FX GLOW-IN-DARK / INTENSE KOSMIC GLOW

Avient™ Specialty Inks INFINITE FX GLOW-IN-DARK and INTENSE KOSMIC GLOW produce a high intensity, phosphorescent, greenish glow-in-the-dark effect with exposed to light and viewed in a dark area. Intense Kosmic Glow inks provide high intensity and maintain a long duration. Infinite FX Glow-in-Dark inks provide high intensity for a shorter duration.

### HIGHLIGHTS

- ▶ GLOW-IN-DARK | 2550  
INTENSE KOSMIC GLOW | 2554
- ▶ Excellent glow properties and wash durability
- ▶ Produces a high intensity phosphorescent glow effect with long lasting afterglow
- ▶ Suitable for direct print or cold peel transfer application
- ▶ Ready-for-use or tintable

### PRINTING TIPS

- ▶ Stir inks before printing
- ▶ Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results
- ▶ Best "glow" results when printed directly onto light colored fabric or over a light colored underlay when printing on dark fabric
- ▶ Intense Kosmic Glow is a state-of-the-art phosphorescent ink with maximum glow intensity and duration
- ▶ Tintable with plastisol colorants. See Pigment Loading section for suggested percentages. Limit the % colorant added to maintain best glow properties
- ▶ Avoid excess cure temperatures as this can damage the phosphorescent pigment
- ▶ For cold peel transfers on darks, use a coated release paper or polyester film. Print using 70 duro squeegee and recommended mesh counts, gel and then backed with light colored ink and followed by adhesive. Gel at 212°F (100°C) for 60 sec. Apply transfer with heat press at 340°F (170°C) for 10-12 sec at medium pressure. Verify process

### COMPLIANCE

- ▶ Non-phthalate
- ▶ For individual compliance certifications and conformity statements, please visit [www.avientspecialtyinks.com/services/compliance-support](http://www.avientspecialtyinks.com/services/compliance-support)

### PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



AVIENT  
SPECIALTY  
INKS

V1.00 (Modified: 05/10/2021)

## PRODUCT INFORMATION BULLETIN

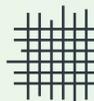


### RECOMMENDED PARAMETERS



#### Fabric Types

100% cotton, cotton blends, some synthetics



#### Mesh

Count: 86-160 t/in (34-62 t/cm)  
Tension: 25-35 n/cm<sup>2</sup>



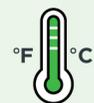
#### Squeegee

Durometer: 60/90/60, 70/90/70, 60-70  
Profile: Square, Sharp  
Stroke: Medium flood, Medium stroke  
Angle: 10-15%



#### Stencil

2 over 2  
Off Contact: 1/16" (.2cm)  
Emulsion Over Mesh: 15-20% or 35-70 microns



#### Flash & Cure

Flash: 220°F (105°C)  
Cure: 320°F (160°C)



#### Pigment Loading

up to 5% Wilflex PC  
up to 5% Wilflex EQ  
up to 5% Wilflex MX/RIO  
upto 5% Rutland C3 Boosters



#### Additives

K2915 CURABLE REDUCER - 5% max



#### Storage

65-90°F (18-32°C)  
Avoid direct sunlight  
Use within one year of receipt



#### Clean Up

Dispose unused ink responsibly.  
Standard plastisol cleaners, press wash, or ink degradant



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets)  
or contact your local CSR

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